

## VERTICUT MODEL 115B GENERAL PURPOSE BANDSAW



CUTTING CAPACITY	
Round	10" (254 mm)
Round at Maximum 8 1/2" (216 mm) Length	13" (330 mm)
Round at 45 degrees	7" (178 mm)
Rectangular	10" x 13" (254 x 330 mm)
Rip Cutting Width	9" (230 mm)
SPECIFICATIONS	
Blade Size	1/4" to 3/4" x 10' (6 to 19 mm x 3050 mm)
Blade Speeds	75, 130, 215, 350 ft/min (23, 40, 66, 107m/min)
Blade Tension	30,000 psi
Blade Guides	Hardened Rollers
Table Height	33" (840 mm)
Work Table (Ground Solid Steel)	1" x 18" x 30" ( 24 x 460 x 760 mm)
Machine Weight	1,000 lb. (455 kg)
Overall Dimensions	34"x48"x68" (860x1220x1730 mm)
DRIVE	
Blade Drive	3/4 HP ( .56 kW)
Motor Starter	Manual
Voltage available (single phase)	115 volts

## **Standard Features**

- Can be used as a cut-off saw,
- Can rip cut, can notch blocks
- Can contour cut as a tool room saw
- Foot pedal for hands free carriage movement of 4" (100 mm)
- Graduated scale for depth of cut
- Miter block allows miter cutting of +/- 45°
- C-clamp for clamping of material
- Adjustable cutting force for cutting of solids or structural shapes
- Ground solid steel table
- · Heavy duty base for stability and strength
- Adjustable material length stop for repetitive cutting
- · Cast iron wheels
- Roller guides are hardened and grooved allowing use of 1/4", 3/8", 1/2" and 3/4" (6.4, 9.5, 12.7, 19 mm) blades without any adjustment
- Gear box designed for heavy duty bandsaw machines,

Model 115B
Available Options
Single Phase Magnetic Starter
End of Cut Shut Off
Material Stand
Crating Charges

precision machined worm and phosphorous bronze worm gear set supported on sealed ball bearings, grease packed

- All bearings are totally enclosed and lubricated for life
- Electric system uses only C.S.A./UL approved components and is C.S.A. approved
- Premium quality bandsaw blade

