

DAVIS STANDARD WORK LOCATING BUSHINGS - INCH

Bushings are supplied by us to any size specification, but the following are the standard sizes we stock. The "slot" dimensions below correspond to the "width" dimensions of cutters. These Bushings cannot be used with the DA-22 Index Table, consult factory.

ORDER BUSHING BY GIVING INFORMATION AS FOLLOWS:

Sample order - No. 2 BUSHING, NO. D-4427, 2-3/16" dia. x 1/2" Slot x 3" long.

SIZE NO. 1			SIZE NO. 2			SIZE NO. 3			SIZE NO. 4			SIZE NO. 5		
HEIGHT 2" *			HEIGHT 3"			HEIGHT 4"			HEIGHT 4-1/2"			HEIGHT 6"		
NO.	DIA.	SLOT	NO.	DIA.	SLOT	NO.	DIA.	SLOT	NO.	DIA.	SLOT	NO.	DIA.	SLOT
D-4400	1/2	** 3/16	D-4425	2-1/16	1/2	D-4441	3-1/16	3/4	D-4457	4-1/16	1	D-4473	5-1/16	1-1/4
D-4401	9/16	** 3/16	D-4426	2-1/8	1/2	D-4442	3-1/8	3/4	D-4458	4-1/8	1	D-4474	5-1/8	1-1/4
D-4402	5/8	3/16	D-4427	2-3/16	1/2	D-4443	3-3/16	3/4	D-4459	4-3/16	1	D-4475	5-3/16	1-1/4
D-4403	11/16	3/16	D-4428	2-1/4	1/2	D-4444	3-1/4	3/4	D-4460	4-1/4	1	D-4476	5-1/4	1-1/4
D-4404	3/4	3/16	D-4429	2-5/16	5/8	D-4445	3-5/16	7/8	D-4461	4-5/16	1	D-4477	5-5/16	1-1/4
D-4405	13/16	3/16	D-4430	2-3/8	5/8	D-4446	3-3/8	7/8	D-4462	4-3/8	1	D-4478	5-3/8	1-1/4
D-4406	7/8	3/16	D-4431	2-7/16	5/8	D-4447	3-7/16	7/8	D-4463	4-7/16	1	D-4479	5-7/16	1-1/4
D-4407	15/16	1/4	D-4432	2-1/2	5/8	D-4448	3-1/2	7/8	D-4464	4-1/2	1	D-4480	5-1/2	1-1/4
D-4408	1	1/4	D-4433	2-9/16	5/8	D-4449	3-9/16	7/8	D-4465	4-9/16	1-1/4	D-4481	5-9/16	1-1/2
D-4409	1-1/16	1/4	D-4434	2-5/8	5/8	D-4450	3-5/8	7/8	D-4466	4-5/8	1-1/4	D-4482	5-5/8	1-1/2
D-4410	1-1/8	1/4	D-4435	2-11/16	3-11/16	D-4451	3-11/16	7/8	D-4467	4-11/16	1-1/4	D-4483	5-11/16	1-1/2
D-4411	1-3/16	1/4	D-4436	2-3/4	5/8	D-4452	3-3/4	7/8	D-4468	4-3/4	1-1/4	D-4484	5-3/4	1-1/2
D-4412	1-1/4	1/4	D-4437	2-13/16	3/4	D-4453	3-13/16	1	D-4469	4-13/16	1-1/4	D-4485	5-13/16	1-1/2
D-4413	1-5/16	5/16	D-4438	2-7/8	3/4	D-4454	3-7/8	1	D-4470	4-7/8	1-1/4	D-4486	5-7/8	1-1/2
D-4414	1-3/8	5/16	D-4439	2-15/16	3/4	D-4455	3-15/16	1	D-4471	4-15/16	1-1/4	D-4487	5-15/16	1-1/2
D-4415	1-7/16	3/8	D-4440	3	3/4	D-4456	4	1	D-4472	5	1-1/4	D-4488	6	1-1/2
D-4416	1-1/2	3/8												
D-4417	1-9/16	3/8												
D-4418	1-5/8	3/8												
D-4419	1-11/16	3/8												
D-4420	1-3/4	3/8												
D-4421	1-13/16	1/2												
D-4422	1-7/8	1/2												
D-4423	1-15/16	1/2												
D-4424	2	1/2												

* Height of Size No. 1 Bushings - 1/2" through 15/16" are twice the dia. In length. 1" and up are 2" long.

** These Two Bushings are furnished with 3/16" slots to accept the 3/16" Wide Reinforced Back Cutters made for Keyways under 3/16" in size.

All Bushing Diameters are held .001" to .002" under the Bore size. All Cutter Slots are held to .002" to .003" over the Basic Keyway Size. Prices will be quoted upon Request for Extra Length Bushings or Taper Bushings for Tapered Holes. All Bushings are cast iron. When ordering Non-Standard Size Bushings, drawings of the Parts to be Keyseated help to insure proper fits.

DELIVERY: Standard Bushings can be delivered from stock. For other than Standard Sizes, consult factory for delivery.

BUSHING HOLDERS: Only One Bushing Holder is required for each size range of Bushings

ASSEMBLY NO.	USED W/ BUSHINGS
DA-1	Size No. 1
DA-2	Size No. 2
DA-3	Size No. 3
DA-4	Size No. 4
DA-5	Size No. 5