



1	H5021	Vertical Adjusting Worm Shaft	58	3H4028-2	Left Hand Column Wiper Holder (2 Req.)
2	5022	Worm Thrust Washer			
3	5020	Vertical Adjusting Worm	59	3H4028	Knee Wiper Felt
4	5023	Roll. Pin	60	3H4028-1	Knee Wiper Felt
5	H5018	Ram	61	4038	Knee/Column Gib
6	5027-1	Set Screw	62	1001-1	Stop screw (2Req.)
7	5027	Nut	63	3040	Chip Guards
8	5019	Ram Adapter	64	H3039-1	Chip Guards
9	5033	Quill Housing ADJ. Gear	65	H3039	Chip Guards
10	5034	Roll Pin	66	3H4001	Knee
11	5035	Socket Head Cap Screw(2 Req.)	67	H1003	Socket Head Cap Screw (4 Req.)
12	5016	Ram Adapter Plate	68	H1002	Column Cover
13	5031	Plate (2 Req.)	69	4025	Socket Head Cap Screw (3 Req.)
14	5032	Round HD Drive Screw (28Req)	70	4024-1	Grease Nipple
15	5029	Spring Washer (3 Req.)	71	4024	Elevating Screw Nut
16	H5028	Adapter Locking Bolt (3 Req.)	72	H4026	Pedestal
17	5030	Turret Plate	73	4027	Socket Head Cap Screw (4Req.)
18	5003	Spider	74	H1004	Filter
19	5043	Angle Plate	75	3B1005	Knee Cover
20	5028-1	Adapter Locking Bolt Washer	76	1006	Flat Head Socket Screw (4Req.)
21	5026	Adapter Pivot Pin	77	4036	Socket Head Cap Screw (2 Req.)
22	5016-1	Plate (3 Req)	78	4034	Bevel Gear Cover
23	H5001	Turret	79	4020	Key
24	H5002	Ram/Turret Gib	80	4021	Elevating Screw Assembly
25	H5044	Ram Plate	81	4023	Jam Nut
26	H5004	Locking Bolt (4 Req.)	82	4023-1	Spring Washer
27	5005	Spring Washer (4 Req.)	83	4023-2	Washer
28	5015	Ram Pinion Screw	84	4019	Bevel Gear
29	H5007	Gib Screw (2Req.)	85	4022	Washer
30	H5007-1	Gib Screw Nut (2 Req.)	86	4040	Sealed Ball Bearing 5305#
31	H5006	Ram Lock Plunger (2 Req.)	87	4039	Bearing Retainer Ring
32	H5010	Ram Lock Stud (2 Req.)	88	4041	Socket Head Cap Screw (3Req.)
33	5014	Plastic Ball	89	4042	Socket Head Cap Screw
34	5013	Ram Pinion Handle	90	4042-1	Spring Washer
35	5012	Ram Pinion	91	4017-1	Washer
36	H1001	Column	92	4014	Bevel Pinion
37	H4043	Knee Lock Plunger	93	4014-1	Washer
38	3031	Lock Bolt (5 Req.,)	94	2008	Grease Sealed Bearing 6204# (2 Req.)
39	3030	Lock Bolt Handle (5 Req.)	95	4015	Key
40	H4044	Knee Lock Plunger	96	3H4017	Elevating Shaft for 13 $\frac{3}{4}$ " Knee
41	2031	Stop Piece T-Bolt (2 Req.)	97	4006	Bearing Cap
42	2030	Table Stop Bracket (2 Req.)	98	2011	Bearing Retaining Ring
43	2032	Hex Nut (2 Req.)	99	4009	Socket Head Cap Screw (3Req.)
44	3028	Gib Adjusting Screw (6 Req.)	100	4011	Dial Holder
45	3H3001	Saddle	101	4010	Dial With 100 Graduations
46	3026	Saddle/Table Gib	102	4016	Dial Lock Nut
47	H3032	Saddle Lock Plunger	103	4013	Gearshaft Clutch Insert
48	3027-	Saddle/Knee Gib	104	4012	Fix Gearshaft Clutch Nut
49	H3029-1	Table Lock Plunger	105	4002	Elevating Screw Assembly
50	3035	Table Stop Bracket	106	4004	Washer
51	3036	Socket Head Cap Screw (2 Req.)	107	4005	Socket Head Cap Screw
52	2035	Plug (2 Req.)	108	4003	Handle
53	2001-50	Table "50"			
54	3038	Oval Head Screw (12 Req.)			
55	3H3037-1	Saddle Knee Wiper Plate(2 Req.)			
56	3H3037	Felt Wipers (2 Req.)			
57	H3029	Table Lock Plunger			