



3VK HEAD BACK GEAR

ITEM NO.	PARTS NO.	DESCRIPTION	ITEM NO.	PARTS NO.	DESCRIPTION
1	8001	Socket Cap Screw (3 Req.)	40	8040	Stationary Motor Varidisc
3	8003	Spring Washer	41	8041	Socket set Screw
4	8004	Ball Bearing 6007#	42	8042	Plastic Insert (2 Req.)
5	8005	Snap Ring	43	8043	Adjustable Motor Varidisc Assembl
7	8007	Hex Jam Nut	44	8044	Spring for Varidisc Motor Shaft
8	8008	Motor 3HP (Complete unit)	45	8045	Adjustable Varidisc Spring Collar.
9	8009	Hex HD Screw (2 Req.)	46	8046	Socket HD Cap Screw (2 Req.)
10	H8010	Belt Housing	47	8047	Ret. Ring
13	8013	Speed Change Plate	51	8051	Key
14	8014	Drawbar	53	H8053	Belt Housing Base
15	8015	Cotter Pin	54	H8054	Motor Pulley Cover
16	8016	Speed Change Plate Pivot Stud	55	8055	Socket Cap Screw
17	8017	Socket HD Cap Screw (2Req.)	58	8058	H1-LOW Range Nameplate
18	8018	Washer	59	8059	Drive Screw (6 Req.)
19	8019	Pivot Sleeve (2Req.)	60	8060	Taper Pin (2 Req.)
20	8020	Draw Bar Washer	61	8061	Quill Feed Nameplate
21	8021	Spacer	63	H8063	Gear Housing
21-1	8021-1	Snap Ring	64	8064	Socket Cap Screw (3 Req.)
22	8022	Spindle Pulley Bearing Sliding Housing	66	8066	Snap Ring
22-1	8022-1	Snap Ring	67	8067	Brake Finger Pivot Stud (2 Req.)
23	8023	Ball Bearing 6010# (2 Req.)	68	H8068.	Brake Operating Finger.
24	8024	Plastic Insert (2 Req.)	68-1	H8068-1	Spacer
25	8025	Adjustable-Driven Varidisc	69	3H8069	Bakelite Ball Handle
26	8026	Snap Ring	70	H8070	Brake Lock Handle
27	8027	Belt	70-1	H8070-1	Socket Set Screw
28	8028	Stationary Driven Varidisc	70-2	H8070-2	Socket Cap Screw
29	H8029	Brake Bearing Cap	70-3	H8070-3	Jam Nut
29-1	8029-1	Socket HD Cap Screw (4 Req.)	71	H8071	Brake Lock Handle
31	8031	Brake Spring (2 Req.)	73	H8073	Sleeve for Brake Lock Shaft
32	8032	Brake Shoe Assembly	74	H8074	Brake Lock Shaft
33	8033	Spindle Pulley Spacer	74-1	8074-1	Roll Pin
34	8034	Spindle Pulley Hub	75	8075	Rubber Bushing
36	8036	Brake Shoe Pivot Sleeve Screw	77	8077	Socket Set Screw (2 Req.)
38	8038	Drive Key			
39	8039	Key (2 Req.)			
39-1	8039-1	Flat HD Socket Cap Screw (2 Req.)			
39-2	8039-2	Flat HD Socket Cap Screw (2 Req.)			